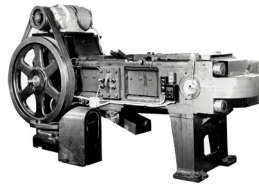
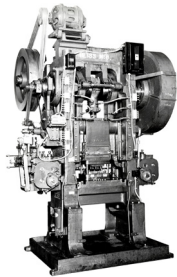
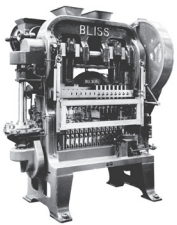


## Legacy Series for Small Caliber Ammunition



Munitions

### INNOVATION BUILT ON TRADITION

For more than 150 years the Schuler name has stood for innovation, quality and customer-oriented service.

Schuler engineers are taking today's innovations and applying them to Bliss designs that the marketplace has relied upon for decades to manufacture small caliber ammunition.

Manufactured to Bliss' original robust mechanical designs with the addition of state-of-the-art controls and safety enhancements, we're making a good thing even better. You can be certain the new Legacy Series equipment will be around for generations to come.

#### SCHULER INCORPORATED

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## LEGACY SERIES – FOR SMALL CALIBER AMMUNITION

### NEW MACHINES — BASED ON TRADITION

While the installed base of traditional small caliber manufacturing equipment has served well for many years, investing in new equipment allows you to ensure your operators are safe while operating equipment that is easier to use, more reliable and producing quality parts.

With modern components, maintenance is much faster and easier with better troubleshooting and readily available shelf components.

Schuler offers the turn-key Legacy Series machines with project management to oversee the design, installation and start-up of our equipment in your facility.

Press Type	Legacy Bliss Models
Cuppers	#4-1/2, #6
Headers	#4, #6
Bullet Assembly Machines	3015, 5012
Draw Presses	304, 305
All other processes, models	Upon request

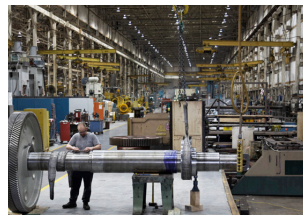


### SUPPORT FOR EXISTING MACHINES

Schuler supports all Bliss brand ammunition equipment...and more. The manufacturing facilities of BCN Technical Services, a Schuler Group Company, are aligned with Schuler Incorporated to provide complete technical service for major press upgrades, rebuild and refurbishment projects of all press brands.



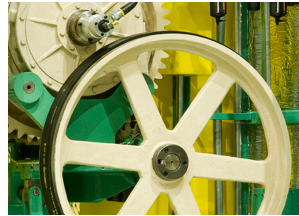
Experienced engineers and technicians for support



Regionally based support centers

### ADVANTAGES

- Modern control systems
  - Better process control
  - Better quality
  - Easy to operate
  - Easy to troubleshoot
- Modern machine components
  - Reliable operation
  - Higher uptime
  - Better quality
  - Reduced maintenance costs
  - Meets current OSHA safety standards



Modern shelf components



Up-to-date and easy-to-control



We can bring your equipment up to date with the latest components and technology for a safe and productive manufacturing process.

Our technical experts can provide services from basic repair and component upgrades to full repair and refurbishment, including:

- Controls upgrades
- Clutch & brake systems
- Modern & standardized shelf components
- Lubrication systems
- Component refurbishment
- Updated safety systems

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