

Response form

Please return the questionnaire by fax or as email attachment:

- ▶ Fax: +49 (0) 72 67/8 09-180
- ▶ Email: ute.frank@schulergroup.com

If you have questions, we will be pleased to help you by phone. You can reach us at the following number:

- ▶ Tel.: +49 (0) 72 67/8 09-141

Your inquiry will be processed promptly!

Questionnaire for the area of automation, blanks and components

1. Information about the inquirer and company

Last name, first name	_____	Country	_____
Position	_____	Telephone	_____
Company	_____	Telefax	_____
Street address, P.O.Box	_____	eMail	_____
City, state, ZIP code	_____		
Line of business	_____		

2. Which type of press would you like to automate?

- Tryout press
- Progressive die press
- Transfer press
- Press line
- Crossbar press
- Other type of press: _____

3. What kind of automation are you interested in?

- Destacker/blankloader
- Automation between presses
- Finished part unloading
- Automated finished part stacking unit
- Blank washer
- Blank lubrication unit
- Other automation: _____

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4. What materials are you planning to process and what is the required production rate?

- | | |
|---|-----------------------------|
| <input type="checkbox"/> Steel | Production rate = _____ ppm |
| <input type="checkbox"/> Tailored blanks | Production rate = _____ ppm |
| <input type="checkbox"/> Aluminum | Production rate = _____ ppm |
| <input type="checkbox"/> Other materials: _____ | Production rate = _____ ppm |

5. Please provide the following technical specifications.

Blank dimensions

- | | |
|---|--|
| <input type="checkbox"/> Single blanks | min. in transport direction: _____ mm |
| | max. in transport direction: _____ mm |
| | min. at right angle to transport direction: _____ mm |
| | max. at right angle to transport direction: _____ mm |
|
 | |
| <input type="checkbox"/> Doubles, side by side | min. in transport direction: _____ mm |
| | max. in transport direction: _____ mm |
| | min. at right angle to transport direction: _____ mm |
| | max. at right angle to transport direction: _____ mm |
|
 | |
| <input type="checkbox"/> Doubles, one after the other | min. in transport direction: _____ mm |
| | max. in transport direction: _____ mm |
| | min. at right angle to transport direction: _____ mm |
| | max. at right angle to transport direction: _____ mm |

Blank stack

- | | |
|---------------|----------------|
| Stack height | min.: _____ mm |
| | max.: _____ mm |
| Stapelgewicht | max.: _____ kg |

Blank handling

- without pallet
- with pallet

Dimensions of the finished part

- | | |
|--|--|
| | min. in transport direction: _____ mm |
| | max. in transport direction: _____ mm |
| | min. at right angle to transport direction: _____ mm |
| | max. at right angle to transport direction: _____ mm |

Questionnaire for the area of automation, blanks and components

Dimensions of the transport container

min. in transport direction: _____ mm
max. in transport direction: _____ mm
min. at right angle to transport direction: _____ mm
max. at right angle to transport direction: _____ mm

6. How are tooling changeovers to be performed?

- Manual
- Automated
- Universal tooling

7. How will tooling changeovers be performed?

Length: _____ mm
Width: _____ mm

8. Details about the installation site.

Maximum height under hook _____ mm
Proposed foundation depth or existing foundation _____ mm
Vibration-dampening elements? yes no
Are foundation plates to be supplied? yes no
May rails be installed on floor? yes no
May cable ducts be installed on floor? yes no
Other limitations or restrictions? _____

9. What are the environmental conditions at the installation site?

- High temperatures above 40° C (104° F)
- Extreme temperature fluctuations of more than 25° C (approx. 45° F)
- Extreme amount of dirt particles in the air
- Other: _____

10. Please enter any additional information that might be useful for quotation preparation:
